

## Full Length Article

# Novel methods of sewage sludge utilization for photocatalytic degradation of tetracycline-containing wastewater



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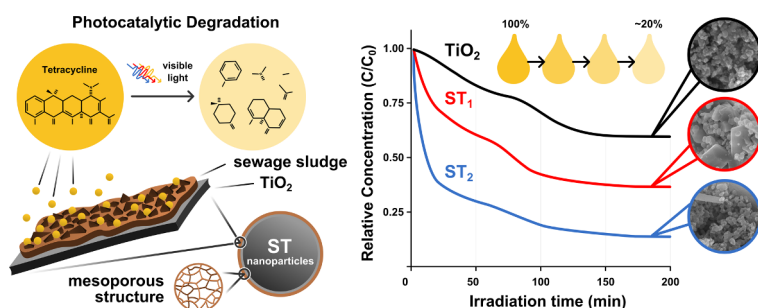
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## GRAPHICAL ABSTRACT



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## ABSTRACT

Two types of novel municipal sewage sludge (SS) combined TiO<sub>2</sub> photocatalysts (ST<sub>1</sub> and ST<sub>2</sub>) were synthesized through calcination treatment under different atmospheres (air and N<sub>2</sub>). The morphology, structure, and chemical states of photocatalysts were characterized by SEM, XRD, EDS, FT-IR, Raman UV-Vis, BET, and TG-IR. The results showed that ST<sub>2</sub> consisted of a mesoporous graphene-like structure (20.02 nm) displayed exhibited better visible light photocatalytic performances and the highest BET surface area and pore volume (92.97 m<sup>2</sup> g<sup>-1</sup> and 0.46 cm<sup>3</sup>/g). The doping of Carbon and transition metals (Al, Mg) in TiO<sub>2</sub> strengthened visible-light response by lowering the band gap. The photocatalytic ability is evaluated in the degradation of tetracycline, which is a typical antibiotic in the aquatic environment. The ST<sub>2</sub> photocatalytic efficiency under visible light than that of ST<sub>1</sub> and TiO<sub>2</sub>. The enhancement is formed together by porous surface and lower band gap of ST<sub>2</sub>, which could offer more active sites and facilitate faster electron-hole pair separation. In addition, the sludge-TiO<sub>2</sub> calcination in N<sub>2</sub> (ST<sub>2</sub>) has the potential to reduce CO<sub>2</sub> emission while recovering more energy from the sludge, which turned out to be a more cost-effective way to reutilization of sewage sludge compared with that of calcination in air.

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## 1. Introduction

Sludge, which is an inevitable byproduct of numerous domestic and industrial activities, is considered deleterious to ecosystems [1]. Traditional methods of sludge disposal, such as landfills, open stack, incineration, and ocean discharge, are unable to effectively deal with the large volumes of sludge while meeting the increasingly stringent standards for sludge treatment and disposal [2,3]. Moreover, most municipal sludge contains organic matter, nitrogen, phosphorus, and other nutrients, as well as heavy metals, such as zinc, copper, nickel, lead, and chromium [4]. Therefore, it is important to exploit novel methods of sewage sludge (SS) utilization to ensure sustainable sludge treatment [5].

In recent years, applied research has raised concerns over the use of titanium dioxide ( $\text{TiO}_2$ ) and other semiconductor catalysts for photocatalytic oxidation for removing organic pollutants and reducing heavy metal ions [6–9]. However, there are two main drawbacks hindering wide applications of the  $\text{TiO}_2$  photocatalytic process in wastewater treatment, including the inefficient utilization of solar energy and the low adsorption of the contaminants in liquid [3,10]. Several previous studies calcined  $\text{TiO}_2$  with sludge to synthesize novel  $\text{TiO}_2$  photocatalysts to efficiently overcome the aforementioned technical problems [1,2,11]. Such photocatalysts have three main advantages. Firstly, organic constituents of the sludge could result in the catalytic material developing a porous structure and a large Brunauer, Emmett, and Teller model calculation (BET) surface area, which increases the adsorption efficiency of the photocatalyst for contaminants [2,11–13]. Secondly, the inorganic constituents of sludge can be used as inorganic templates for  $\text{TiO}_2$  to increase the architecture stability of the  $\text{TiO}_2$  photocatalysts and efficiency of light capture [11,14]. Lastly, transition metals in sludge such as dopant may accelerate the rate of separation of electrons and holes, which reduces the recombination rate of light-generated electrons and light-born holes and extends the catalytic efficiency [15]. Although the above-mentioned efforts have shown some success in the use of sludge- $\text{TiO}_2$  photocatalysts for the contaminant treatment in the aquatic environment, the information on the underlying changes of synthesis conditions in the characteristic of sludge- $\text{TiO}_2$  photocatalysts is limited. Some researchers had used the different atmosphere (mostly,  $\text{N}_2$  and air) during the sludge- $\text{TiO}_2$  synthesis process [2,11,16]. This can be associated with the difference of combustion (oxidizing gas, air) and pyrolysis (inter-gas,  $\text{N}_2$ ) of sludge [17]. Therefore, the different calcination gas occurs during the sludge- $\text{TiO}_2$  synthesis process, which can exert significant influences on the change of photocatalysts property and further industrial applications.

In China, over 8000 tons of antibiotics are currently used as feed additives each year [18]. Tetracycline (TC) is a typical antibiotic excreted into surface water and manure [19,20]. However, remediation techniques that are employed for the removal of antibiotic compounds from environmental media have several problems, such as low reduction efficiency with conventional biological processes and the high cost of equipment and the energy required for ozonation and Fenton's oxidation [18,21,22]. Therefore, it is imperative to identify an energy-efficient and environmentally friendly technology to effectively remove trace amounts of antibiotics in the aquatic environment.

The main objectives of this study were: 1) to prepare sludge- $\text{TiO}_2$  photocatalytic materials by the thermal-alkaline method under different protective gases (air and  $\text{N}_2$ ); 2) to investigate the differences in their texture properties, crystalline phases, and chemical compositions using different techniques (including SEM, XRD, EDS, FT-IR, Raman UV-Vis, BET, and TG-IR); and 3) to evaluate the photocatalytic activities of the samples prepared above during treating tetracycline-containing wastewater under visible light irradiation.

## 2. Materials and methods

### 2.1. Reagents and materials

Waste activated sludge with a moisture content of 99.4% was obtained from the municipal wastewater treatment plant in Shanghai, China. The sludge was obtained from a secondary clarifier in which gravity thickening occurs following centrifugal dewatering. The Measurements of moisture content of sewage sludge were performed in accordance with the Chinese NEPA standard methods [23]. The sludge was first dewatered by a vacuum pump (moisture content of 90%) and dried at 105 °C for 48 h (until a moisture content of 2%). The dried SS material was ground by a grinding mill and sieved through a 40 mesh. The employed P25  $\text{TiO}_2$  (80% anatase, 20% rutile) was manufactured by Degussa (Germany).

The mineralogical data obtained from the dried SS samples were analyzed by X-ray fluorescence (XRF) using a spectrometer (Shimadzu XRF-1800, Japan). During the analysis of components of SS by XRF, elements such as Ca, Si, Fe, P, and S were detected with atomic ratios of 20.49%, 20.05%, 18.42%, 11.50%, and 8.29%, respectively. The present transition metals were displayed as the dopants for  $\text{TiO}_2$  to improve the light-absorbing ability and electron-hole pair separation [11,24].

### 2.2. Photo-catalyst preparation

$\text{TiO}_2$  particles were integrated with SS for the preparation of the photo-catalyst and were processed using the thermal-alkaline method as described by previous research [2,25]. According to a mass ratio of SS:  $\text{TiO}_2$ : NaOH of 6:1:1, 6 g municipal sewage sludge and 1 g  $\text{TiO}_2$  were first added into a 250 mL beaker containing 100 mL of distilled water. Subsequently, approximately 1 g of NaOH was dissolved in the mixture and stirred to result in a strong alkaline condition. After complete mixing, the compounds were transferred into a reaction kettle (Teflon vessel) and heated at 200 °C for 20 h. Distilled water and HCl were then added, and the pH of the mixture was adjusted to 7.0. The mixture was filtered through a 0.45  $\mu\text{m}$  pore-size-filter membrane, following which the precipitate was washed with about 20 L distilled water and dried at 80 °C for 12 h. Then, the  $\text{ST}_0$  samples were heated at 600 °C for about 0.5 h under different atmospheric conditions (air and  $\text{N}_2$ ) to obtain the photocatalysts of  $\text{ST}_1$  and  $\text{ST}_2$ , respectively. Finally, the photo-catalyst samples were dried and ground into fine powders to store under the indoor environment (about 22 °C) for two weeks before the analysis.

### 2.3. Photo-catalyst characterization

TG-FTIR experiments were conducted by TG 209 thermogravimetric analyzer system (Netzsch, Germany) coupled with a Vertex70 spectrometer Fourier transform infrared spectrometer (FTIR) (Bruker, Germany). About 20 mg of dried samples were heated in aluminum crucibles with the following atmosphere and temperature changing program: 1) during the first 20 min, temperature of 20 °C was increased to 600 °C at a rate of 30  $\text{K}\cdot\text{min}^{-1}$  and under  $\text{N}_2$  atmosphere; 2) a constant temperature of 600 °C was maintained for 30 min under  $\text{N}_2$  atmosphere; 3) a constant temperature of 600 °C was maintained for 10 min under a new atmospheric condition (air, mixture of  $\text{N}_2$  (70%) and  $\text{O}_2$  (30%)). This atmosphere and temperature profile was used since it is closest to the photocatalyst preparation process. The carrier gas flow rate was 30  $\text{mL}\cdot\text{min}^{-1}$ . The buoyancy effect of TG was removed by subtracting a blank test. The differential thermogravimetric (DTG) curves were obtained by numerical derivation of the TG curves. The gaseous products from the pyrolysis of sewage sludge in TGA were determined using FTIR spectra. The transfer line and gas cell were

heated to a temperature of 200 °C to avoid condensation of volatile decomposition products. The wave number range of IR was 4000–600  $\text{cm}^{-1}$ . The resolution and sensitivity were set at 4  $\text{cm}^{-1}$ , and the spectrum scan frequency was 8 times per minute.

The BET surface area of the samples were measured using a Micromeritics instrument (ASAP 2020). The photocatalytic micro-morphology of  $\text{TiO}_2$  particles combined with SS was observed under an S-4800 SEM (Hitachi, Japan), which was operated at 10 kV. Elemental composition was determined by INCA X-Act energy-dispersive spectroscopy (EDS). The crystalline structure was analyzed using the XRD with a D8 Advance X-ray diffractometer (Bruker, Germany) under Cu K $\alpha$  radiation ( $k = 0.154 \text{ nm}$ ) operated at 40 kV and 40 mA. Ultraviolet–visible (UV–Vis) measurement (UV-2550, Shimadzu, Japan) was obtained by means of the spectrophotometer with an integrating sphere accessory for diffuse reflectance in the range of 200–800 nm, and  $\text{BaSO}_4$  was applied as the standard for these measurements. The method using KBr tablet was employed in the Fourier transform infrared spectroscopy (FT-IR) analysis (Vertex70, Bruker, Germany). Regardless of organic residues on the surface, the sample was prepared by combining sludge with  $\text{TiO}_2$  finely pressed into sheets by FT-IR. Using the VERTEX 70 Raman spectra (Bruker, Germany) in the range of 200–4 000  $\text{cm}^{-1}$ , samples were curve-fitted to confirm the crystalline and amorphous structure. The Micro-Raman spectra were measured at room temperature with a 532 nm laser line as the excitation source.

#### 2.4. Photo-irradiation of tetracycline

The photocatalytic activities of the samples were evaluated in terms of tetracycline degradation with a photocatalytic reactor (XPA-II, Xu Jiang, China). An 800 W Xe lamp, mainly emitting visible light in the range of 400–800 nm, was used as the light source and placed in a quartz socket tube. Water was circulated through the interlayer to cool

the system and magnetic stirring was used to suspend the photocatalyst in the reaction solution. Approximately 100 mL of tetracycline aqueous solution (5  $\text{mg}\cdot\text{L}^{-1}$ ) and 10 mg of either  $\text{ST}_1$  or  $\text{ST}_2$  sample was placed in quartz glass tubes. The suspension was stirred in the dark for 1 h to ensure an adsorption–desorption equilibrium and then the photocatalyst was separated and exposed to irradiation in a solution. Every periodic interval, 2.0 mL of the suspensions was collected, centrifuged, and detected using a UV–vis spectrophotometer (UV-2550, Shimadzu, Japan). All the above analyses were conducted in duplicate, and their average values were reported.

The maximum absorption at a wavelength of 275 and 350 nm was used to calculate the degradation rate in Fig. S1a [26]. The correlation coefficient ( $R^2$ ) between antibiotic concentration and absorbance was 0.99 (Fig. S1b). This suggests that the absorbance value is an indirect indicator of tetracycline concentration. The tetracycline removal was determined using Eq. (1):

$$\text{Removal}(\%) = (C_0 - C_t) \times 100 \quad (1)$$

where  $C_0$  and  $C_t$  are the concentrations of TC before and after the photocatalytic reaction, respectively.

### 3. Results and discussion

#### 3.1. Morphology of sludge-derived $\text{TiO}_2$ photocatalysts

SEM images in Fig. 1 showed the morphology of  $\text{TiO}_2$  particles that were attached to the structure of the SS. A clump of the  $\text{TiO}_2$  particles was found shown to be spread on the surface of the SS. The shape of the  $\text{TiO}_2$  particles had changed to a sheet-like structure on the surface of the sludge after the thermal-chemical treatment. The SEM images of the completed  $\text{TiO}_2$  and the municipal SS were obtained. These two setups differed in their gas atmosphere of calcination, which resulted in

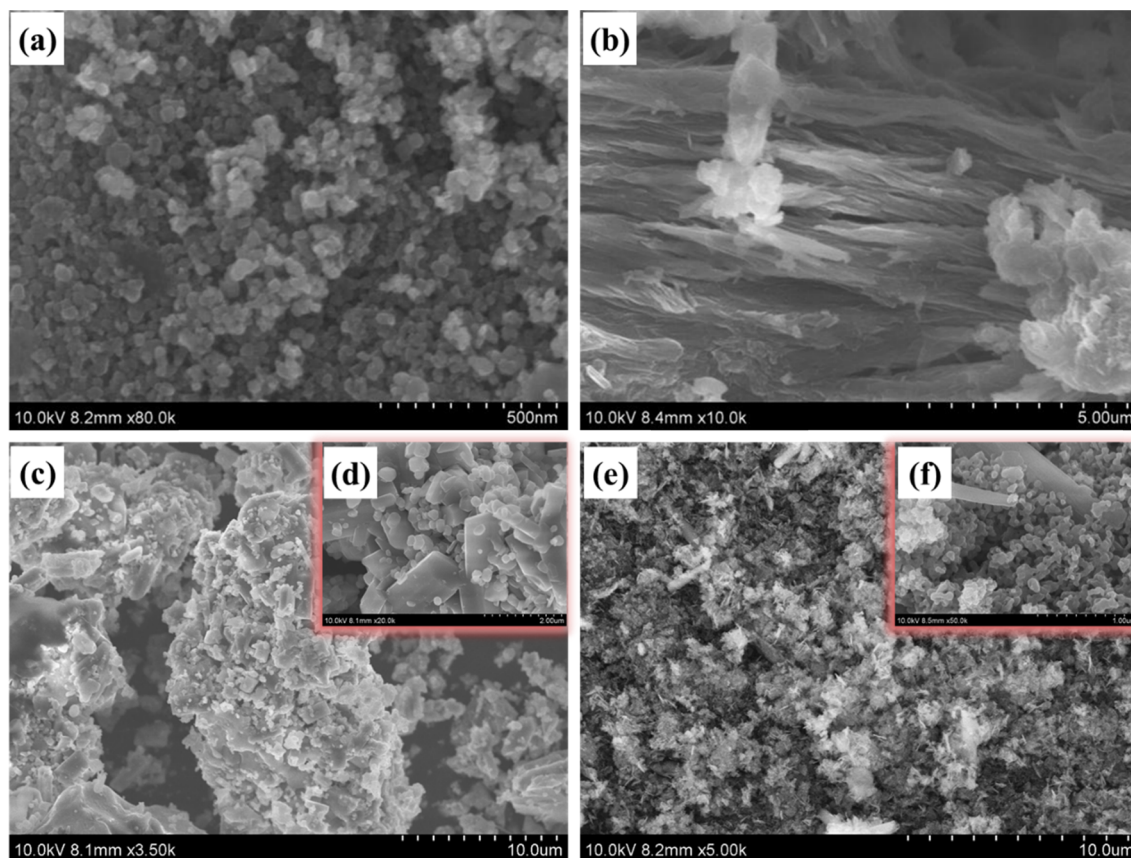


Fig. 1. SEM images of (a)  $\text{TiO}_2$  mixed with SS, (b)  $\text{TiO}_2$  with sludge and NaOH at 200 °C, ((c) and (d)  $\text{ST}_1$ , and ((e) and (f)  $\text{ST}_2$ .

**Table 1**  
Energy-dispersive X-ray spectroscopy (EDS) analyses of ST<sub>1</sub> and ST<sub>2</sub>.

Elements	ST <sub>1</sub> (Atomic %)	ST <sub>2</sub> (Atomic %)
O	74.50	63.47
Ti	13.90	14.63
Si	5.23	6.29
Na	3.24	8.99
Al	0.89	2.03
Ca	0.84	0.79
Fe	1.00	0.75
Mg	0.40	0.24
Zr	–	0.56
Cl	–	1.93
S	–	0.2
K	–	0.11

various surface morphologies. The SEM images of ST<sub>1</sub> found the TiO<sub>2</sub> sheets were converted into a TiO<sub>2</sub> rod shape that was evenly dispersed on the surface of the sludge. In contrast, the SEM images of ST<sub>2</sub> showed that TiO<sub>2</sub> rods with pores accumulated as layers on the surface of samples. The formation of the porous structure of the catalyst may have resulted from the presence of organic matter in SS, which was volatilized into a gas at a high temperature in the muffle furnace. Previous research has reported that thermal-alkaline pretreatment can improve the adsorption properties of sludge-based biochar [27]. The greater degree of the porous structure of the catalyst indicates high adsorption ability and degradation efficiency in the aqueous wastewater treatment. Compared with the results of previous studies, our research found that these catalytic materials had different surface morphologies, which could have resulted from different preparation methods and different properties of SS.

Table 1 shows the elemental analysis results of the sludge-TiO<sub>2</sub> photocatalyst samples (ST<sub>1</sub> and ST<sub>2</sub>) by means of EDS analysis. The main elements of O, Ti, Si, Al, Fe, and Ca were detected with an atomic ratio of 74.50%: 13.90%: 5.23%: 0.89%: 1.00%: 0.84% in ST<sub>1</sub>, and with an atomic ratio of 63.47%: 14.63%: 6.29%: 2.03%: 0.75%: 0.79% in ST<sub>2</sub>. Moreover, more non-metal elements were found in the ST<sub>2</sub>. These results indicate that the inorganic materials and transition metals existed in both catalytic materials, which might improve their photocatalytic abilities. Composites of the inorganic material and transition metals with TiO<sub>2</sub> have previously revealed an improvement over TiO<sub>2</sub> in their optical absorption over TiO<sub>2</sub>, in addition to degradation of organic compounds, and the hydrophilicity of the material surface [28–30]. In addition, the difference in the atomic ratio between ST<sub>1</sub> and ST<sub>2</sub> could be the reason for their contrasting chemical compositions and crystalline phases. Compared with the element analyses of other particles, the differences in sludge properties between ST<sub>1</sub> and ST<sub>2</sub> were significant, which might lead to different catalytic properties.

### 3.2. Crystal structure of sludge-derived TiO<sub>2</sub> photocatalysts

Fig. 2 illustrates the XRD patterns of TiO<sub>2</sub>, ST<sub>0</sub>, ST<sub>1</sub>, and ST<sub>2</sub> samples. According to TiO<sub>2</sub>, peaks at 2θ value at 27.4°, 54.3° and 69.8° were indexed to (1 1 0), (2 1 1), and (1 1 2) crystal plane of rutile TiO<sub>2</sub> (JCPDS Card No. 72-1148), respectively, whereas peaks at 2θ value at 25.3° and others were assigned to anatase TiO<sub>2</sub> (JCPDS Card No. 04-0447).

After the thermal-alkaline pretreatment, Hydrogen Titanium Oxide Hydrate H<sub>2</sub>Ti<sub>5</sub>O<sub>11</sub>·H<sub>2</sub>O (JCPDS Card No. 44-0131), Carbon C60 and organic matters C<sub>15</sub>H<sub>10</sub>O<sub>2</sub> (JCPDS Card No. 49-2059) was detected in ST<sub>2</sub>. With thermal-alkaline and high-pressure pretreatment, TiO<sub>2</sub> can be transformed to H<sub>2</sub>Ti<sub>5</sub>O<sub>11</sub>·H<sub>2</sub>O [25], and sludge-based activated carbon is obtained during this process [27]. Heating treatment at 600 °C for 0.5 h under air and nitrogen gas protection resulted in several broad diffraction peaks of sodium-magnesium titanium oxide (Na<sub>0.7</sub>Mg<sub>0.35</sub>Ti<sub>1.7555</sub>O<sub>4</sub>, JCPDS Card No. 37-0545) and rutile TiO<sub>2</sub> in

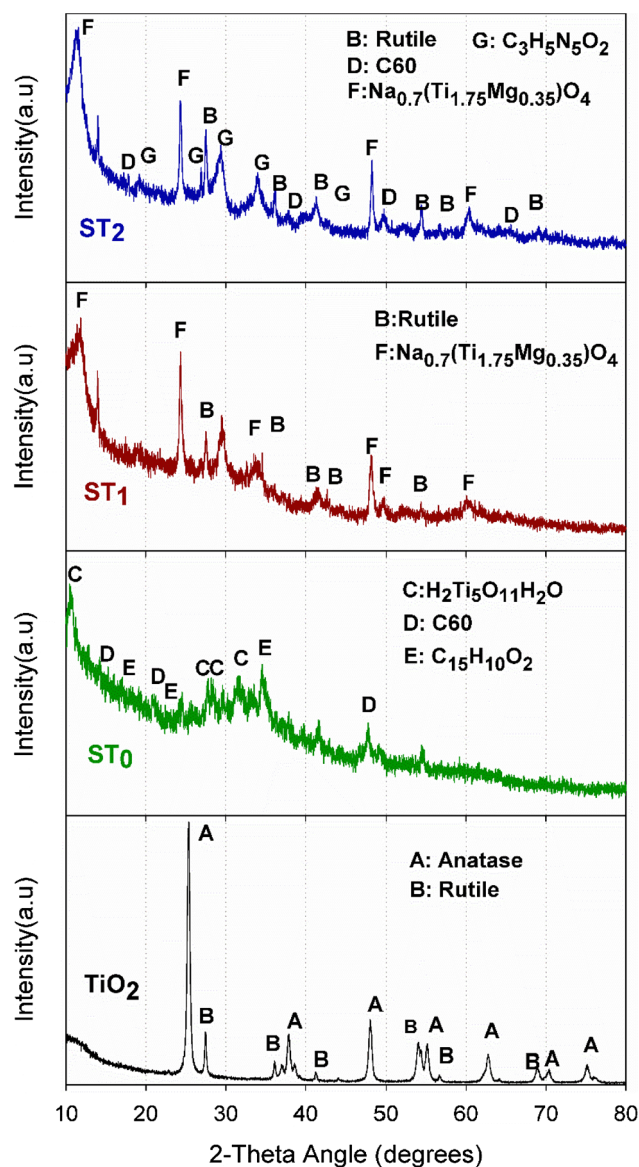


Fig. 2. X-ray diffraction (XRD) patterns of TiO<sub>2</sub>, ST<sub>1</sub>, and ST<sub>2</sub> samples.

both ST<sub>1</sub> and ST<sub>2</sub>. This indicated the transition metals doped on the TiO<sub>2</sub> lattice in ST<sub>1</sub> and ST<sub>2</sub>. The diffraction peaks were at 27.470°, 36.019°, 41.197°, 54.315°, 56.701°, and 69.033° which were assigned to the (1 1 0), (1 0 1), (1 1 1), (2 1 1), (2 2 0), and (3 0 1) planes of TiO<sub>2</sub> (JCPDS Card No. 05-0628), respectively. Temperatures above 400 °C result in the anatase TiO<sub>2</sub> crystalline structure to will change slowly to rutile until all the anatase has completely disappeared [2]. In addition, the diffraction peaks of carbon (JCPDS Card No. 46-0943) appeared at 45.545°, 48.375°, and 75.232° in ST<sub>2</sub>. These peaks might be due to the decomposition of the carbonaceous materials at 600 °C in the N<sub>2</sub> atmosphere, thus generating the carbon nano [31]. Carbonaceous material can be oxidized at ambient air in and calcined at 600 °C to produce and release carbon dioxide or carbon monoxide. In comparison with ST<sub>2</sub>, ST<sub>1</sub> displayed a greater number of impure peaks due to the presence of oxygen, which was confirmed by the elemental analyses in Table 1. The presence of porous carbon peaks can facilitate the improvement of adsorption within the treatment of polluting substances in the aqueous solution and further facilitate the removal of contaminants in the following catalyst experiments [32]. The SEM and EDS analyses supported the presence of pores (Fig. 1 and Table 1).

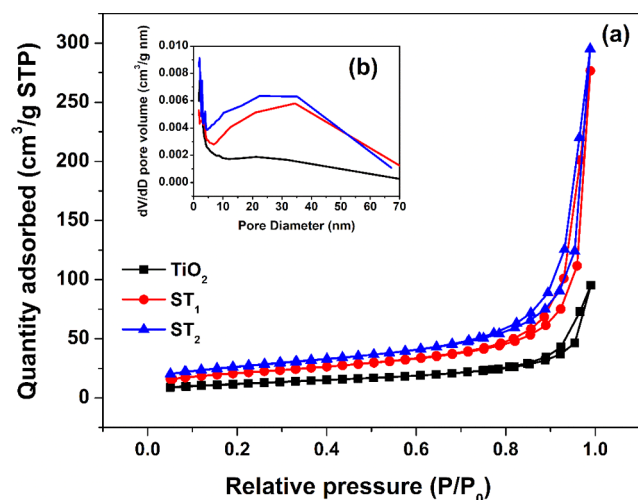


Fig. 3. (a)  $N_2$  adsorption-desorption isotherms and (b) Pore size distributions of the samples.

### 3.3. Adsorption-desorption kinetics of sludge-derived $TiO_2$ photocatalysts

Fig. 3a shows the  $N_2$  adsorption-desorption isotherms of the samples and Fig. 3b shows the corresponding pore size distribution curves. According to the International Union of Pure and Applied Chemistry (IUPAC) classification, the isotherm patterns of  $TiO_2$ ,  $ST_1$ , and  $ST_2$  can be classified as type-IV with an H3 hysteresis loop which indicates a mesoporous structure [33]. The mesopores of  $TiO_2$  mainly originated from the interspaces of the aggregated nanoparticles or slit-like pores formed by the aggregates of irregular particles [34]. The pore size

distributions of the samples (Fig. 3b) confirmed the predominance of the mesoporous form. The BET surface area and the pore volume of  $ST_2$  was  $92.97 \text{ m}^2 \text{ g}^{-1}$  and  $0.46 \text{ cm}^3/\text{g}$  ( $n = 2$ ), which were larger than the corresponding values for  $ST_1$  ( $73.78 \text{ m}^2 \text{ g}^{-1}$  and  $0.46 \text{ cm}^3/\text{g}$ ,  $n = 2$ ) and  $TiO_2$  ( $42.45 \text{ m}^2 \text{ g}^{-1}$  and  $0.15 \text{ cm}^3/\text{g}$ ,  $n = 2$ ). These characteristics for  $ST_2$  resulted from the increased number and volume of pores, which was supported by the SEM analysis. Meanwhile, the pore size of  $TiO_2$ ,  $ST_1$  and  $ST_2$  was 10.89 nm, 23.31 nm and 20.02 nm ( $n = 2$ ), respectively, implying all the photocatalysts have mesopore structure. According to a previous study [11], the BET surface area of the sludge- $TiO_2$  catalytic material was  $140 \text{ m}^2 \text{ g}^{-1}$ , which is larger than that of pure  $TiO_2$  ( $130 \text{ m}^2 \text{ g}^{-1}$ ) and this was attributed to the increased number and volume of pores. In our study, the surface area of  $TiO_2$  was  $42.45 \text{ m}^2 \text{ g}^{-1}$  and the BET surface of our sludge- $TiO_2$  catalytic materials,  $ST_1$  and  $ST_2$ , increased by approximately 73.8% and 119.0%, respectively. This proportional increase is much larger than that reported by Wang et al. [11].

### 3.4. UV-Vis diffuse reflectance spectra of sludge-derived $TiO_2$ photocatalysts

UV-Vis diffuse reflectance spectra of the samples are compared in Fig. 4a.  $TiO_2$  from the municipal SS possessed higher light absorption intensity and a larger absorption edge compared with the primitive P25  $TiO_2$ . There was an increase in the absorption spectra intensity of the sample  $ST_2$  to a level even higher than that of the original  $TiO_2$ . Consequently, the product  $ST_2$  could assimilate a greater amount of energy from visible light illumination than the original  $TiO_2$ . Fig. 4b compares shows the prepared photocatalytic material with  $TiO_2$  particles using FT-IR, which illustrates a larger number of peaks after calcination. The absorption peaks of  $ST_1$  and  $ST_2$  ranged from  $700 \text{ cm}^{-1}$  to  $450 \text{ cm}^{-1}$ ,

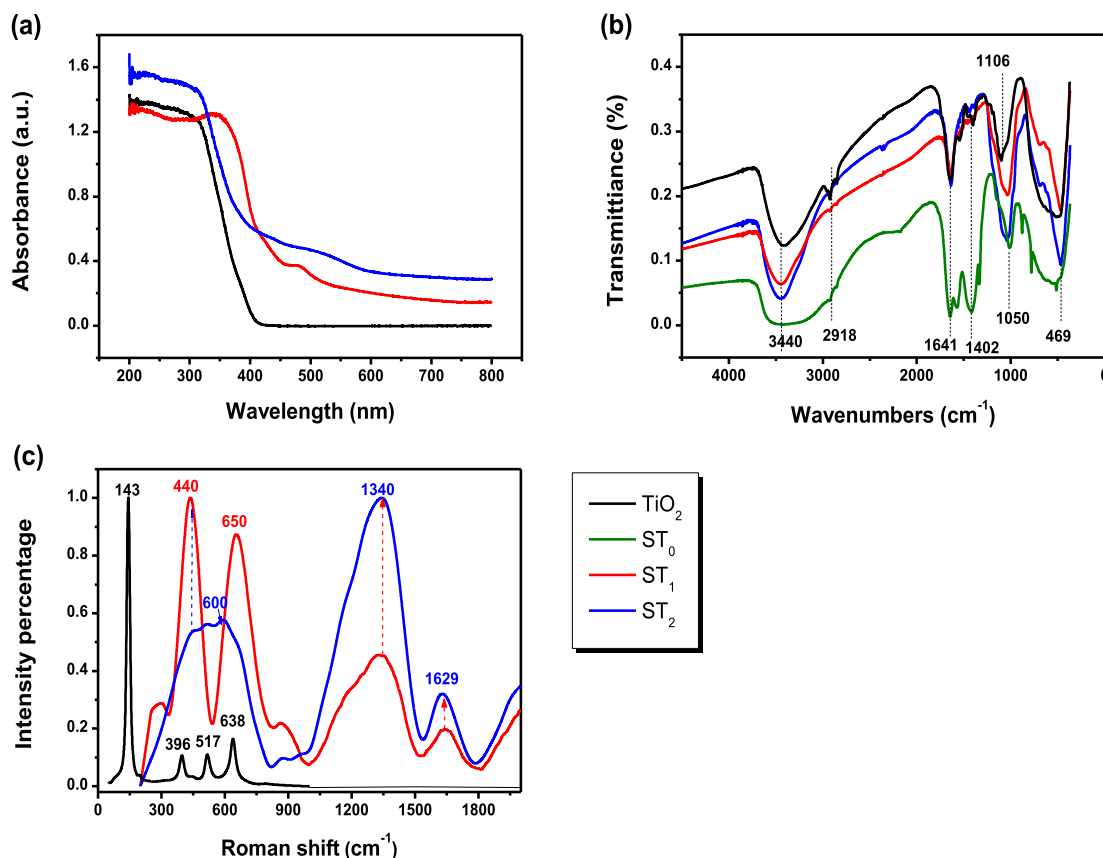


Fig. 4. (a) Ultraviolet-visible (UV-Vis) diffuse reflectance spectra of the three materials, (b) Fourier transform infrared (FT-IR) spectra of the samples  $TiO_2$ ,  $ST_1$ , and  $ST_2$ , (c) Raman spectroscopy of the samples  $TiO_2$ ,  $ST_1$ , and  $ST_2$ .

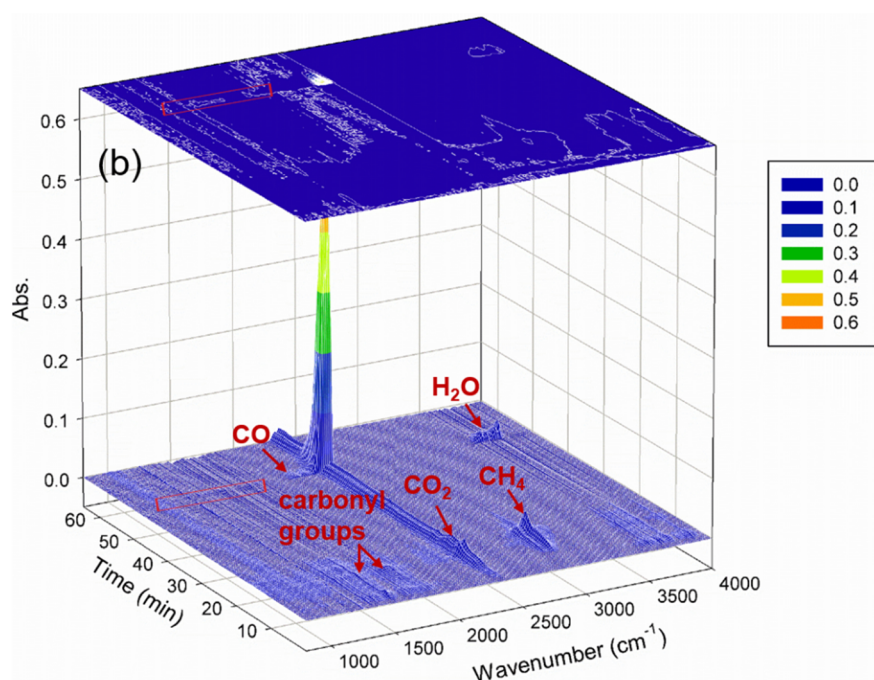
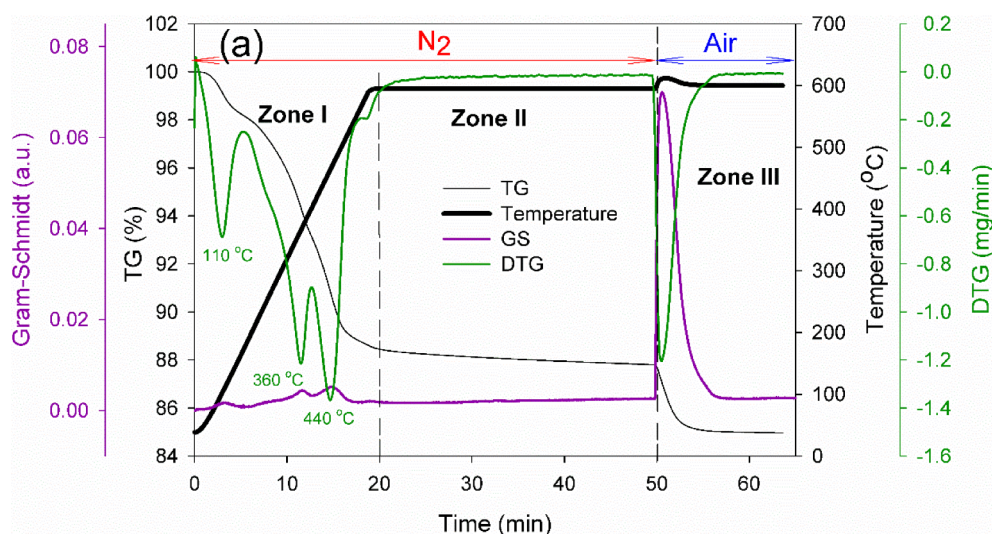


Fig. 5. (a) TG, temperature profile, DTG, and Gram-Schmidt signal curves, and (b) three-dimensional FT-IR spectra of evolved gases of the mixture of sludge-TiO<sub>2</sub> during the heating with N<sub>2</sub> and air atmosphere.

which represent the absorption and vibration of Ti-O-Ti bonds, and the characteristic peak of TiO<sub>2</sub> was sharper than that found by [35,36]. The broad bands centred at approximately 3400 cm<sup>-1</sup> and 1630 cm<sup>-1</sup> can be attributed to the stretching vibration of hydrogen-bonded hydroxyl groups of water -OH stretching [37]. The sludge-TiO<sub>2</sub> photocatalysts presented two well-defined bands at 2920 cm<sup>-1</sup> and 2850 cm<sup>-1</sup> assigned to the asymmetric and symmetric stretching vibrations of -CH<sub>2</sub>- and CH<sub>3</sub>- in alkyl chains, as well as bands in the range of 100–1500 cm<sup>-1</sup> which is attributed to CH<sub>2</sub> bending vibrations [36]. In addition, the band at 1030 cm<sup>-1</sup> refers to the stretching vibration of C-O-C and vibrations of silica (Si-O-Si), which indicates the presence of oxygen functional groups on the surface and SiO<sub>2</sub> in ST<sub>1</sub> and ST<sub>2</sub> [38,39], whereas the 1140 cm<sup>-1</sup> band in the TiO<sub>2</sub> can be related to the vibration of -COOTi [36]. Carbon doping in TiO<sub>2</sub> lattice could lower the TiO<sub>2</sub> band gap of and enhance absorption in the visible region [40].

As mentioned, the sludge-TiO<sub>2</sub> photocatalysts contained a greater number of organic functional groups after combining with SS compared with TiO<sub>2</sub>. The Raman spectra of TiO<sub>2</sub>, ST<sub>1</sub>, and ST<sub>2</sub> in Fig. 4c shows an

increase in the characteristic band intensity. The formation of TiO<sub>2</sub> and the anatase-to-rutile phase transition were further confirmed by Raman spectroscopy [41]. The presence of four Raman active modes in TiO<sub>2</sub> was identified at 143 cm<sup>-1</sup>, 396 cm<sup>-1</sup>, 517 cm<sup>-1</sup>, and 638 cm<sup>-1</sup> [42]. Peaks at 143 cm<sup>-1</sup>, 396 and 517 cm<sup>-1</sup> belong to the anatase phase, whereas those at 447 and 613 cm<sup>-1</sup> correspond to rutile. After the thermal-alkaline process, the strong single peak at 144 cm<sup>-1</sup> vanished in both ST<sub>1</sub> and ST<sub>2</sub>. In contrast, the magnitude of the rutile peaks increased in ST<sub>1</sub> and ST<sub>2</sub>. This suggests the transformation of anatase to rutile due to the high-temperature heating.

All curves exhibited two relatively broad bands at Raman shifts of 1340 cm<sup>-1</sup> and 1640 cm<sup>-1</sup>, which correspond to the D-band and G-band of carbons, respectively. The D-band is labelled as the amorphous or disordered graphite, whereas the G-band indicates the presence of graphitic crystallites [43,44]. The graphitic degree of carbons was confirmed by the value of I<sub>D</sub>/I<sub>G</sub> [43–45]. The I<sub>D</sub>/I<sub>G</sub> ratios calculated by the integrated areas of the D-bands and G-bands of ST<sub>1</sub> and ST<sub>2</sub> were 7.79 and 10.82, respectively, implying a greater degree of isolation of

$sp^2$  carbon atoms and higher surface area of  $ST_2$ . The residual oxygen atoms in the biochar were involved in the crosslinking of the carbon microstructure, yielding a non-graphitizing hard carbon [43]. McDonald-Wharry obtained the  $I_D/I_G$  ratio by using graphites and regular fullerenes, and found that an increase in the  $I_D/I_G$  ratio (0.55–1.20) indicated a conversion of amorphous carbon to graphene-like carbon. In general, the growth and organization of aromatic clusters as well as carbon microstructure in the biochar samples becomes ordered and condensed at higher pyrolysis temperature [43]. Therefore, the highest surface area in  $ST_2$  was mainly attributed to the carbonaceous graphene-like structure, which was generated by the residual non-metal materials in  $N_2$  calcination. This finding was consistent with our analyses of BET, SEM, and XRD.

### 3.5. TG-IR analysis for different calcination atmospheres

The thermal decomposition process of the sludge-TiO<sub>2</sub> using thermogravimetric (TG), differential thermogravimetric (DTG), the Gram-Schmidt (GS) signal and the three-dimensional FT-IR spectra of evolved gases curves are described in this section. As shown in Fig. 5a, indicates that the thermal decomposition process can be divided into three main zones. The first zone ranged from room temperature to 600 °C under the  $N_2$  atmosphere, with a recorded mass loss was recorded at about 11% of the initial sludge-TiO<sub>2</sub>. Three peaks of DTG and GS most likely correspond to the evaporation of water remaining after sample drying and the degradation of organic materials in the sludge [46]. The second zone with a constant 600 °C temperature for 30 min resulted in significantly lower mass loss rates, indicating decomposition of inorganic materials, including the residual ash (e.g., calcium carbonate) and carbonaceous matter [47]. The third zone led to a mass loss of about 3%, contributed mainly by the burning of carbonaceous matters. Fig. 4b shows the evolution of the evolved gas from the thermal decomposition process of the sludge-TiO<sub>2</sub>. The main gases identified by the characteristics wave numbers were H<sub>2</sub>O (4000–3600 and 2100–1200  $cm^{-1}$ ), CH<sub>4</sub> (3100–2800  $cm^{-1}$ ), CO<sub>2</sub> (2400–2250  $cm^{-1}$ ), CO (2250–2000  $cm^{-1}$ ) and small molecule lipids, aldehydes and acids (1900–1200  $cm^{-1}$ ) [48–50]. Gases such as NO<sub>x</sub>, including NO (1762  $cm^{-1}$ ), NO<sub>2</sub> (1520  $cm^{-1}$ ) and SO<sub>2</sub> (1342  $cm^{-1}$ ) were also detected, although the intensity of these gases was relatively lower. According to SEM analysis, H<sub>2</sub>O was generated during zones I and III due to the evaporation of water and burning of the hydrocarbon, while the emission of carbonyl groups, CO<sub>2</sub> and CH<sub>4</sub> can be attributed to the decomposition of organic matters in the sludge. Moreover, the burning of the calcination residues of sludge-TiO<sub>2</sub> resulted in the emission of CO<sub>2</sub>, CO, and a small amount of NO, NO<sub>2</sub> and SO<sub>2</sub>, indicating that the  $N_2$  calcination atmosphere could reserve some organic matter containing C, N, and S elements. As mentioned above, the sludge-TiO<sub>2</sub> calcination in the air can release a large amount of CO<sub>2</sub>, CO, NO<sub>x</sub> and SO<sub>2</sub>, which can cause air pollution. However, the sludge-TiO<sub>2</sub> calcination in the  $N_2$  atmosphere could produce energy carrier materials like gases and bio-oil for energy recovery from dried sewage sludge with volatile content (85.5%).

### 3.6. Photo-catalytic ability under visible light irradiation

To investigate the photocatalytic activities of TiO<sub>2</sub>, ST<sub>1</sub>, and ST<sub>2</sub>, the decomposition of tetracycline with the aqueous solution was conducted under visible light ( $\lambda \geq 400$  nm). The illumination was provided by an 800 W Xe lamp and the results are shown in Fig. 6a. After irradiation of 120 min, the removal rate of ST<sub>2</sub> reached 76.3%, which was higher than those of ST<sub>1</sub> (56.8%) and P25 TiO<sub>2</sub> (36.1%). The photocatalytic experiments were repeated for two times with the same catalyst. After each experiment, the catalyst was centrifuged, washed, and dried under 150 °C for about 3 h. No obvious decrease of photocatalytic activity is found in this experiment. This result was nearly twice as large as that of the original TiO<sub>2</sub> and can be associated with different textural

properties of the materials. Compared with initial TiO<sub>2</sub> and ST<sub>1</sub> (Fig. 6a), ST<sub>2</sub> presented better photocatalytic activity under invisible light for antibiotic wastewater treatment as well as more efficient transport pathways for molecular trafficking. On the basis of Fig. 6, it is inferred that the reduction of tetracycline by using sludge-TiO<sub>2</sub> is feasible. Thorough analysis of the presence and evolution of intermediates and the economic feasibility of photocatalysts due to the photocatalytic treatment of tetracycline requires further investigation, preferably on a continuous and larger-scale experiment.

The photocatalytic abilities of ST<sub>1</sub> and ST<sub>2</sub> were estimated on the basis of the kinetic data for the degradation of tetracycline under visible light irradiation. The curve was fitted according to the first kinetic and the second kinetic orders to investigate the kinetic behaviour of photo-degradation tetracycline over ST<sub>1</sub> and ST<sub>2</sub>. The outside lines are the first kinetic curves, and the inset in Fig. 6 is the second kinetic curve [51]. The first kinetic equation is as follows:

$$\ln(C/C_0) = kt, \quad (1)$$

where  $C$  is the concentration of tetracycline ( $mg\ L^{-1}$ ) at time  $t$  (min),  $C_0$  is the concentration of tetracycline ( $mg\ L^{-1}$ ) at  $t = 0$  (min), and  $k$  is the reaction rate constant ( $min^{-1}$ ). The constant rate  $k$  can be determined from the slope of the linear plot. The second kinetic equation is as follows [51]:

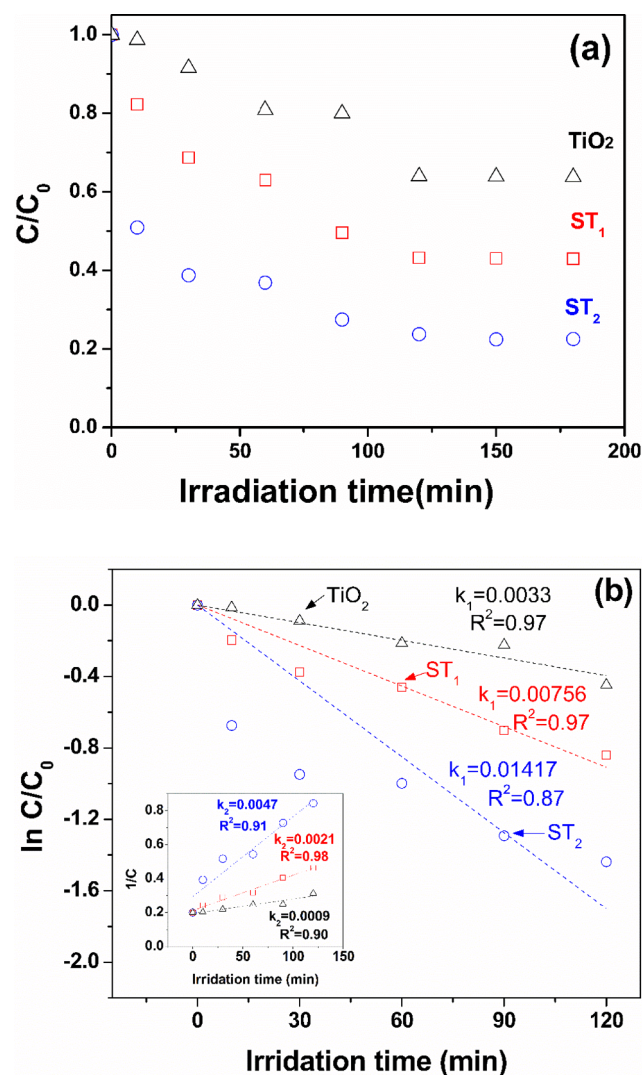


Fig. 6. (a)  $C/C_0$  conversion plots of tetracycline over the samples under visible light irradiation, (b) degradation kinetics of tetracycline under visible light irradiation.

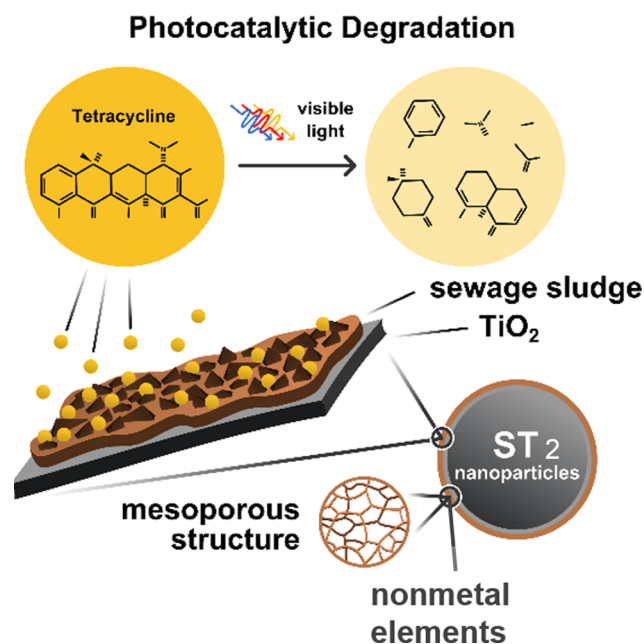


Fig. 7. A conceptual explanation for the higher photo-activity of ST<sub>2</sub> compared with ST<sub>1</sub> and TiO<sub>2</sub>.

$$1/c = kt + b \quad (2)$$

The results in Fig. 6 show that the constant rate  $k$  values of ST<sub>2</sub> composites were higher than those of ST<sub>1</sub> and TiO<sub>2</sub> in the first and the second kinetic equations, and this indicates that the photocatalytic activity of ST<sub>2</sub> was superior to that of ST<sub>1</sub>. The values of the second kinetic linear regression coefficients ( $R^2$ ) of ST<sub>2</sub> and ST<sub>1</sub> were higher than the first kinetic linear regression coefficients, indicating that the second kinetic equation better represented the process of degradation.

A conceptual explanation for the higher photo-activity of ST<sub>2</sub> compared with ST<sub>1</sub> and TiO<sub>2</sub> for the TC degradation is illustrated in Fig. 7. Initially, TiO<sub>2</sub> supported the municipal SS in ST<sub>2</sub> and led to a large organic surface structure. Initially, TiO<sub>2</sub> supported the municipal SS in ST<sub>2</sub> and led to a large organic surface structure. The heterogeneous functional group and microstructure on the surface increased the adsorption opportunity for TC compound in the solution. Then, the transition metals and carbon dopants could be present in ST<sub>2</sub>, will facilitate the generation of the electron-hole pairs and fasten the electron transfer from  $e_{cb}$  to  $h_{vb}$  by the visible light irradiation of ST<sub>2</sub>. This step will lead to the degradation of the recalcitrant compounds (aromatics) and convert them to more simple intermediate compounds (benzene derivatives, phenolic compounds, tributyl phosphate and heptadecane, etc.) [52]. Then, the photo-generated electrons and electron acceptors such as O<sub>2</sub> and H<sub>2</sub>O ( $\cdot O_2^-$  and  $\cdot OH$ ) can synergistically degrade the aromatics and intermediate compounds to carbon dioxide and water in the end.

#### 4. Conclusions

Novel sludge-derived TiO<sub>2</sub> photocatalysts were synthesized through a thermal-alkaline process in the air (ST<sub>1</sub>) and N<sub>2</sub> (ST<sub>2</sub>). ST<sub>2</sub> exhibited higher surface area and crystallinity than ST<sub>1</sub> and TiO<sub>2</sub> due to the residual non-metal material of the calcination in N<sub>2</sub>. Meanwhile, ST<sub>2</sub> showed higher photocatalytic activity than other materials, which was contributed to better pollutants and visible light absorption and faster electron-hole pair separation efficiency. Photocatalytic degradation of tetracycline by ST<sub>2</sub> followed the second kinetic equation, with the highest removal rate reaching 80% after 2 h (5 mg L<sup>-1</sup> of TC, 10 mg L<sup>-1</sup> of ST<sub>2</sub>). This research has shown the feasibility to synthesize excellent sludge-derived TiO<sub>2</sub> photocatalysts, providing a promising and

eco-friendly method to resource reutilization of waste sludge and degradation of antibiotics.

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#### Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.fuel.2019.04.093>.

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